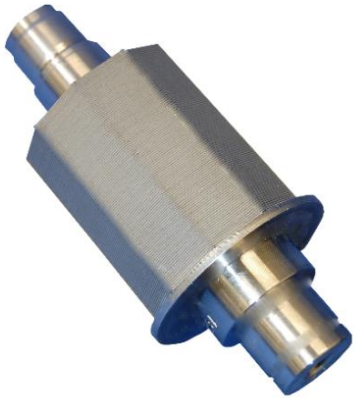
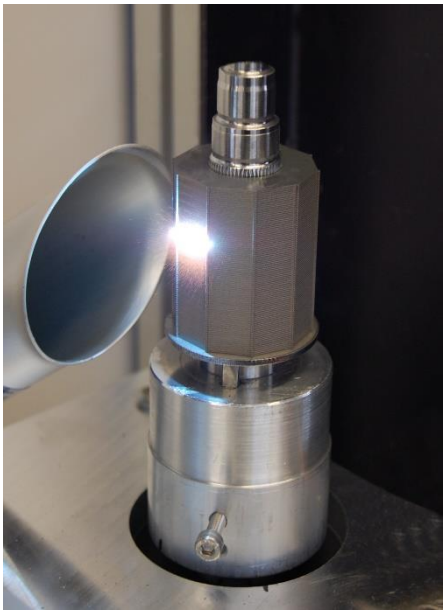
cleanLASER
cleaning with light

BONDING PRE-TREATMENT FOR SERVOMOTORS

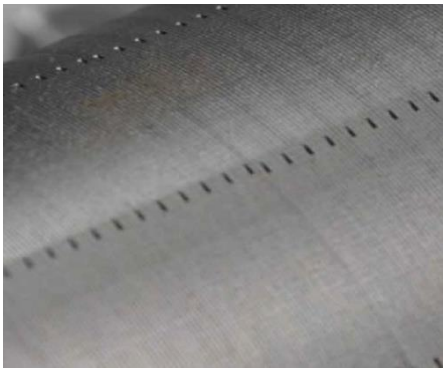


APPLICATION

- Bonding pre-treatment of shafts and sheet metal stacks for rotor production
- Pre-treatment of magnets for bonding as an option
- For synchronous and asynchronous three-phase and servo motors
- Long-term stable adhesion through surface modification
- Surface tensions: σ > 38 mN/m
- Increase of demolition values
- Alternative or complementary to conventional blasting and washing processes



Laser processing rotor



Laser treated rotor surface

LASERSYSTEM AND - PROCESS

- **Even with Low Power Systems efficient and economical**
- **Processing: up to 5 cm²/s with CL 50**
- **Faster processing times due to higher laser power**
- **Process-oriented suction technology**
- **Optionally: Process monitoring and component control**
- **Own laser production and application expertise**
- **Process qualification up to the serial production**

COMPACT TURNKEY SOLUTION FOR YOUR WHEELS & CASTORS PRODUCTION

- Machine type:
  cleanCELL 2220
- ESD compliant design
- Footprint (W x L):
  1.722 mm x 2.847 mm
- Weight:
  approx. 1.200 kg
- 2-station rotary table with automatic clamping system
- Workpiece spectrum:
  Loading height up to 445 mm
  Diameter up to 260 mm
- Automatic diameter check
- Loading height check
- Camera system for process visualization and documentation
- High technical availability (> 98,5%)
- Designed for 24/7 operation
- Customer-specific adaptations possible

cleanCELL 2220 with rotary table

Right: Mandrel with rolls
Left: Laser optics with 90° positioning

COST-BENEFIT: ECONOMIC EFFICIENCY

- **Running costs:**
  cleanCELL 2220
  incl. suction
  < 7,00 €/h
- **Costs per unit:**
  Rim d=100 mm, b=30 mm
  Laser CL 500G (500 Watt)
  3-shift operation
  ~ 0,10 €/piece

PLEASE CONTACT US - WE ARE HAPPY TO ADVISE!

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